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# **EMC 470**

Fully automated processing centre with 4 interpolating axes for the machining of aluminium profiles with a cross-section of 230x250 mm and steel tubes up to 2 mm thick.

A 7Kw, liquid-cooled electrospindle with a maximum rotation speed of 20000 rpm allows the production of custom machined and milled elements.

According to its configuration, it is possible to manage up to 10 driven axes controlled by the NC.

**PUSH BUTTON STRIP** 

to control the machine during operations from every station (standard).

# ADJUSTABLE CONTROL CONSOLE

shape optimised to collect chips and waste.

hooked to the guard cabin to run commands and programs. 21.5" display.

FOM INDUSTRIE PATENT

BASE



**FIXED TOOL MAGAZINE** on base allowing up to 8 tools to be loaded (optional)



MACHINING HEAD allows machining on 3 sides of the profile and on the 2 ends.

**X FLOW** dynamic orientation of lubrication nozzles. FOM INDUSTRIE PATENT

LIGHTED FOM LOGO indicating the machine status.

**X AXIS BEAM CARRIAGE** 

BAR LENGTH MACHINING DEVICE

to detect the length of the profile and position the machining operations with precision (optional).





# **TOOL MAGAZINE ON THE HEAD**

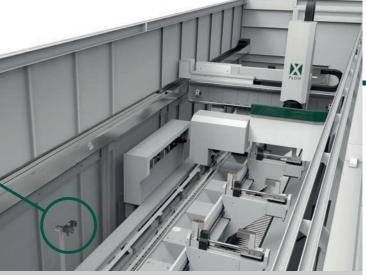
allowing up to 9 tools to be loaded (standard).



made of cast aluminium with controlled automatic positioning in X using an upright (standard) or independently (optional)







made of electrowelded steel. It moves on straight recirculating ball guides, with a brushless motor guaranteeing high performance. Working speeds of up to 100m/min.

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## **LUBRICATION OF MECHANICAL COMPONENTS**

automatic for the straight guides and recirculating ball screw lead screws.

# **PROTECTIVE CASING**

the ergonomic line guarantees ample visibility during machining operations.

**BAR POSITIONING STOP** (standard) it is possible to add up to 3 stops (2 automatic, 1 fixed) to allow simultaneous machining of 4 bars (optional). Single working area, double working area, pendular machining.

PNEUMATICALLY CONTROLLED FIXED



